



AUTOMOTIVE OEM – STRUCTURAL PART CASE STUDY

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1. Description of casting

- Material type: Magsimal® 59
- Size: 1120 x 300 x 350 mm
- Weight: 2,9 kg
- Casting method: high pressure die-casting
- Application: structure part for automotive side door
- Services: assembly with welding operation



2. Summary of Process Diagram

